



**AIR TO AIR HEAT EXCHANGER
CLEANING PROCEDURE**

1. Connect circulating pump in line with heat exchanger and holding tank. (See attached sheet).
2. Pump cleaning agent in reverse flow of air. (Cleaner in air-out and out air-in). This will prevent pushing any foreign material farther into heat exchanger module.
3. Depending on the severity of blockage use the following:

<u>Oil residue</u>	Cal Clean HD	Mfg.: Calgon Vestal Laboratories
<u>Scale</u>	Liquid Scale Dissolver	Mfg.: Calgon Vestal Laboratories

If these are not available consult your local refrigeration/plumbing supplier.

NOTE: Circulating time will depend on severity of blockage. Periodic inspection of air inlet and circulating medium may determine cleaning time.

AW/jb-0870



5-In-1 Drying Module And How It Works

EM-102
Rev. 6/90

Refrigerant-To-Air
Evaporator and Shell Assembly
Models R40A and Larger

75°F - 80°F AIR OUT
(35° - 38°F DEWPOINT)

